

# POLYNEON

Polyester  
Embroidery  
Thread

Polyester  
Stickgarn

Hilo para  
bordar de  
poliéster

Filato da  
ricamo in  
poliestere

Fil à broder  
polyester

Linha para  
bordar de  
poliéster

Polyester  
nakış ipliği

涤纶绣花线

with highlighted colours

**POLYNEON** 40  
green

Made in Germany

**MADEIRA**®

# POLYNEON 40 green

MACHINE EMBROIDERY THREAD  
100% polyester [recycled]



Art. No. 718  
10 x 5.000 m



dtex 135 x 2  
den 120 x 2



60/8 - 75/11



108 colours



△max. 20g/l active chlorine - max. 30°C - max. 30min

All colours marked with



are available as

**POLYNEON 40** green

For ordering Polyneon Green shades  
just change the first number in the  
Polyneon colour codes.

Colour no.  
**Polyneon**

e.g. **1**8 1 0

Colour no.

**Polyneon Green**

**6**8 1 0



1

1727	
1623	
1924	
1866	
1735	
1724	
1561	
1666	
1661	
1622	
1861	
1683	
1980	
1971	
1624	
1772	
1771	
1625	
1725	
1869	
1763	
1626	
1951	
1955	
1825	

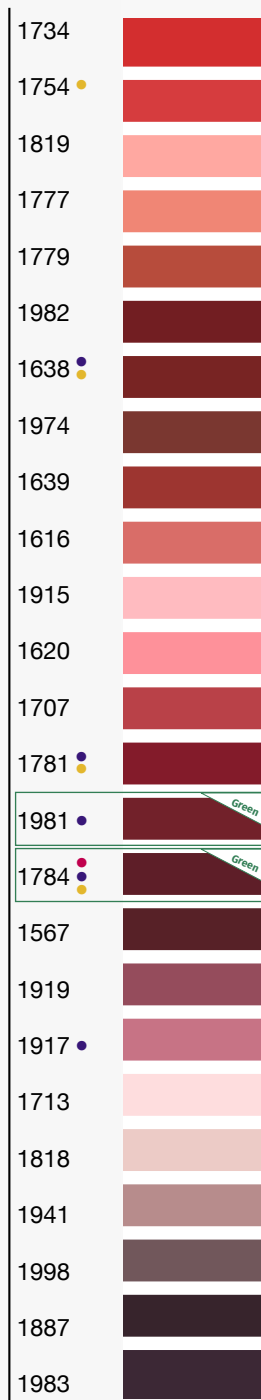
2

1826	
1923	
1755	
1965	
1765	
1621	
1521	
1853	
1882	
1752	
1778	
1678	
1987	
1878	
1588	
1637	
1838	
1839	
1747	
1653	
1817	
1820	
1952	
1821	
1899	

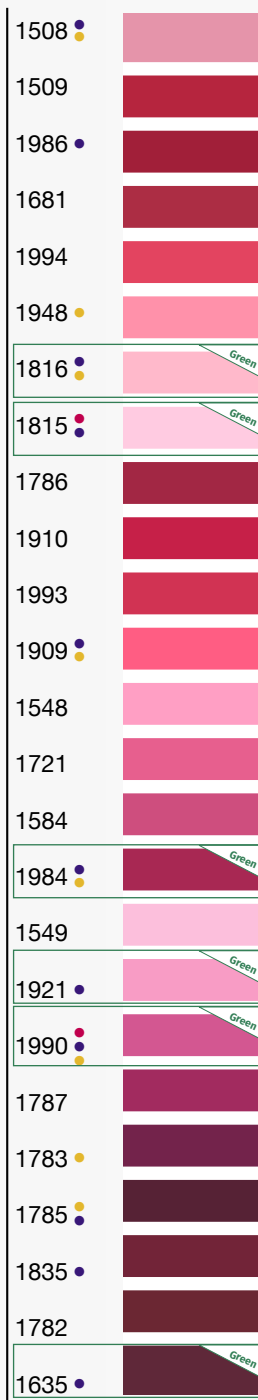
**POLYNEON**

● No. 60 ● No. 75 ● Flame retardant

3



4



POLYNEON

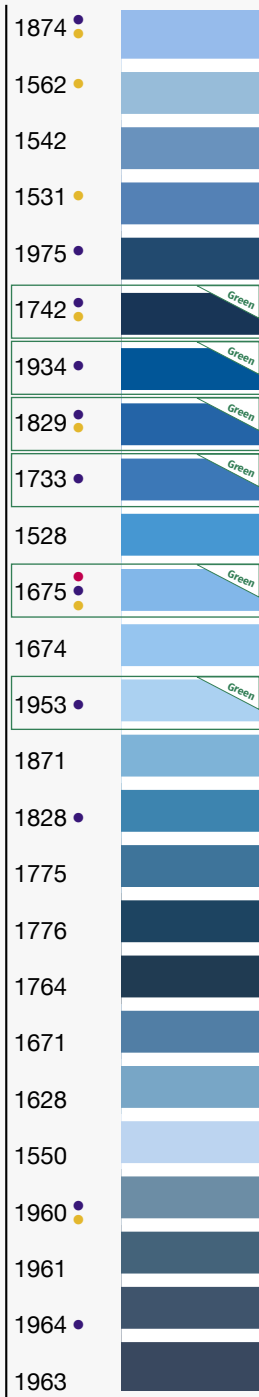
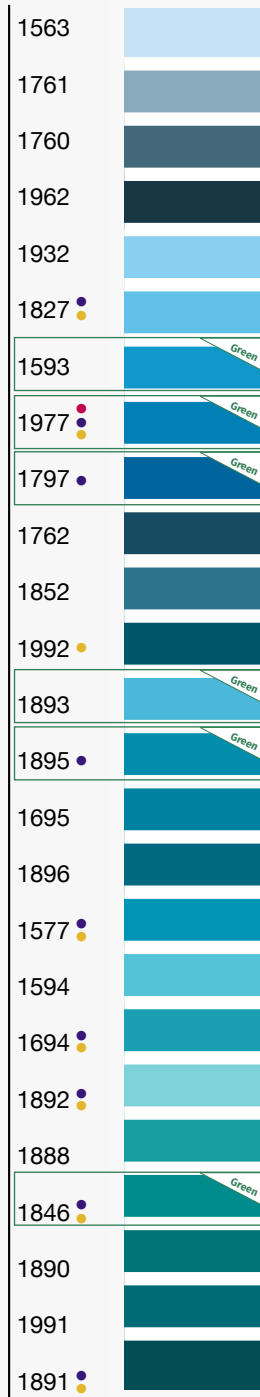
● No. 60 ● No. 75 ● Flame retardant

## 5

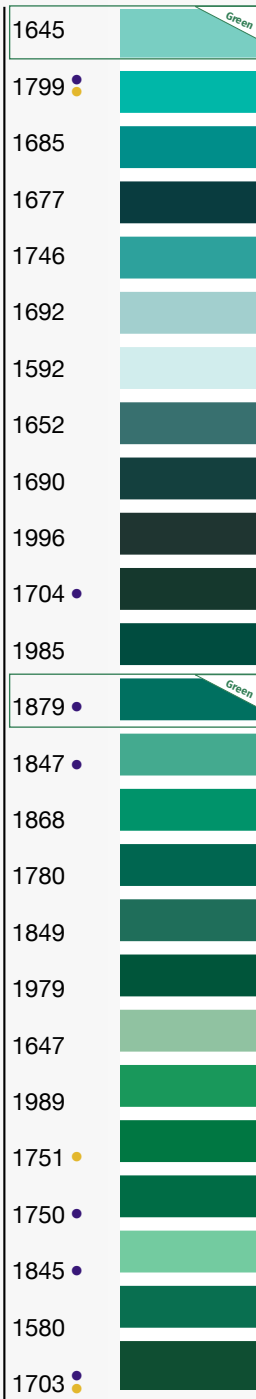
1709	
1710	
1788	
1833	
1633	
1880	
1631	
1831	
1712	
1911	
1834	
1680	
1719	
1720	
1789	
1731	
1711	
1832	
1922	
1522	
1634	
1553	
1630	
1933	
1722	

## 6

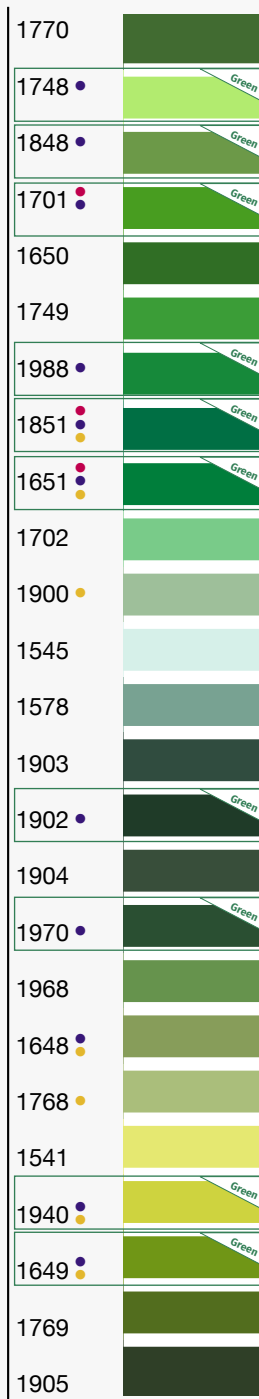
1629	
1529	
1627	
1632	
1997	
1766	
1930	
1943	
1767	
1743	
1966	
1566	
1830	
1676	
1642	
1532	
1842	
1843	
1967	
1555	
1844	
1976	
1944	
1643	
1574	

**7****8**

9



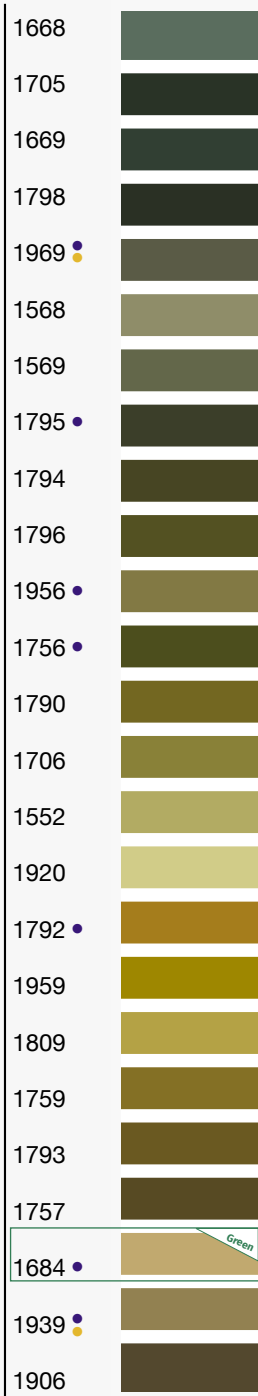
10



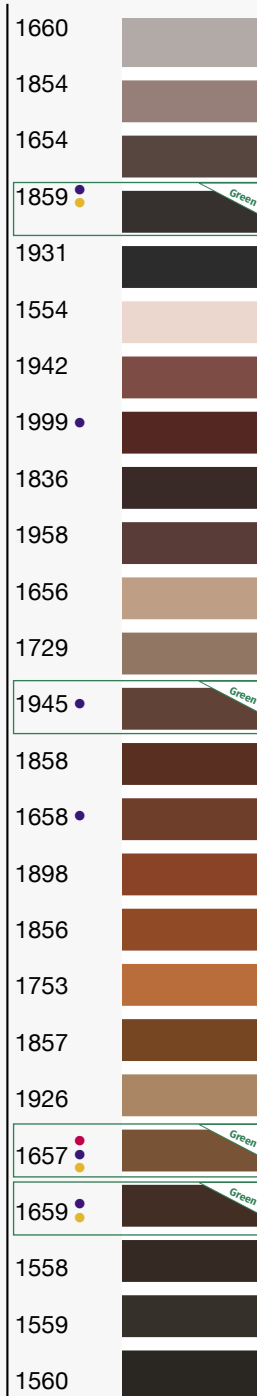
POLYNEON

- No. 60
- No. 75
- Flame retardant

# 11



# 12





# 13

1557	●	
1745		
1929		
1744		
1936		
1736		
1938	●	Green
1573		
1872		
1928	● ●	
1728	● ●	Green
1855	● ●	
1884	●	Green
1885		
1527		
1927		
1556		
1726		
1949	●	Green
1723	●	
1870		
1773		
1973	●	
1565		
1758		

# 14

1739	●	Green
1540		
1741	● ●	Green
1812	●	Green
1810	● ●	Green
1665		
1664		
1862		
1860	●	
1662		
1663		
1535	●	
1738	●	Green
1682	● ● ●	Green
1582	● ●	
1822		Green
1863		
1526		
1670	● ● ●	Green
1673	●	Green
1672	● ●	Green
1791	● ● ●	Green
1538		
1730		
1957		

# 15

1617	
1619	
1618	
1740	
1886	
1686 ●	
1687	
1505	
1572	
1640 ●●●	
1614	
1539	
1689	
1615 ●	
1502	
1918 ●●	
1718 ●	
1611 ●●	
1612	
1840 ●●	
1841 ●	
1641	
1544	
1506	
1507	

# 16

1575 ●	
1613	
1610	
1811 ●●●	
1564 ●●	
1589	
1500	
1800 ●●● Black	
2800 Tunnel dry finisher	
1805 ●●● Fluoresc. white	
1801 ●●● Super white	
1802 ● Snow white	
1804 Natural white	
1803 ●●● Creme white	

**17**

1510

1511

1512

1513

1514

1515

1516

1517

1518

1519



Multicolor

**18**

1600

1603

1604

1605

1609

1606

1601

1602

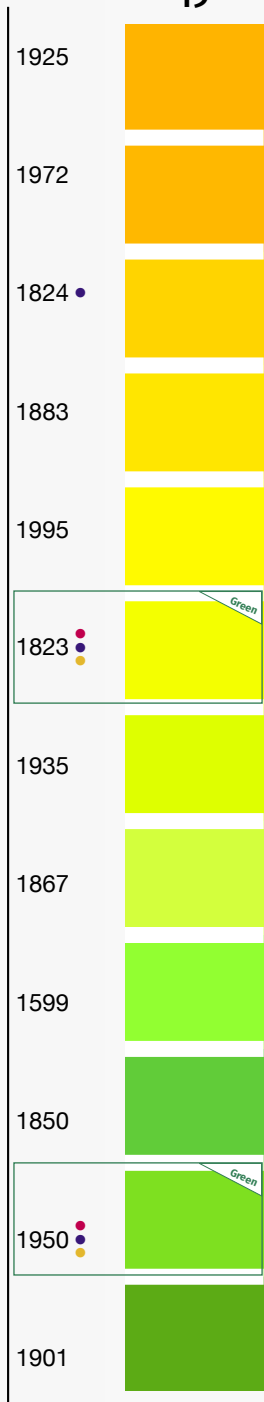
1608

1607



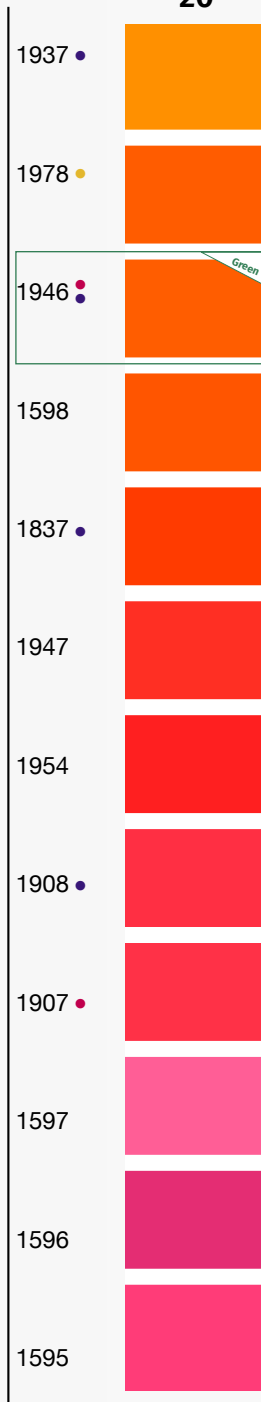
Multicolor

19





Fluorescent


20




Fluorescent



## POLYNEON 40


Art. No. 919  
10 x 1.000 m   433


Art. No. 918  
10 x 5.000 m 

 60/8 - 75/11 dtex 135 x 2  
den 120 x 2



## POLYNEON 60


Art. No. 924  
10 x 1.500 m   150


Art. No. 926  **black white**  
10 x 5.000 m

 60/8 - 65/9 dtex 84 x 2  
den 75 x 2



## POLYNEON 75


Art. No. 936  
10 x 2.500 m   90

Art. No. 935  **black white**  
10 x 10.000 m

 60/8 dtex 55 x 2  
den 50 x 2

## POLYNEON FR

Art. No. 933  
10 x 2.500 m   34

 60/8 - 75/11 dtex 135 x 2  
den 120 x 2



 max. 20g/l active chlorine - max. 30°C - max. 30min

**100% polyester [filament]**

**MADEIRA Garnfabrik**  
Rudolf Schmidt KG  
Zinkmattenstraße 38  
D-79108 Freiburg  
Germany

Tel. + 49 (0)761-510 40-0  
Fax + 49 (0)761-50 84 56  
service@madeira.de

Needle recommendations are for standard fabrics & applications



**OEKO-TEX®**  
CONFIDENCE IN TEXTILES  
**STANDARD 100**  
94.0.6007 HOHENSTEIN HTTI  
Tested for harmful substances.  
www.oeko-tex.com/standard100

[www.madeira.com](http://www.madeira.com)

